

# Providence Lacquer & Supply Centre

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Quarter 3, 2007



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# *About Providence Lacquer & Supply Centre, Inc.*

**Providence Lacquer** is one of the most progressive and respected PBE Jobbers in New England. It is a family business that was started in 1948 by Fredrick (Red) and Silvia Kafriksen. The Kafriksen's owned the company until 1980 when they sold it to Benny DiCaprio, one of the companies long time employees. In 1985, Benny went into semi-retirement and transferred the control of the corporation to Brian Keough and Peter Kilkenny.

**Providence Lacquer** is unlike any other Jobber. We have a Management team that combines PBE expertise with backgrounds in business disciplines including marketing, advertising, finance and more. We focus on bringing the best new products and programs to our customers.

We continue to upgrade every process so we can add even more value for our customers. We are committed to our business and to yours, and we recognize that our growth will only come from helping your business grow.

## **Providence Lacquer Is Your #1 Choice For All Your PBE Needs!**

- \* Over 3,500 Items In Stock
- \* Over 75 Manufacturer Lines
- \* Full Line of HMG Marine
- \* Full Line of DuPont and Standox
- \* Full Line of Norton Abrasives
- \* Competitive Prices!
- \* Free e-mail newsletter and specials
- \* Free Delivery\*
- \* 2 locations
- \* Easy access from the highway
- \* Informative Website
- \* Access Major Manufacturer Websites
- \* Dedicated Customer Service

**“If you are not already doing business with US, we want YOU as a customer!”**

\*within our local delivery area

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## **Providence Lacquer 3<sup>rd</sup> Annual Charity Golf Tournament**

Providence Lacquer announces its Charity Golf Tournament to be held Saturday, August 11, 2007 at Cranston Country Club. Brian Keough, President, said, “Everyone at Providence Lacquer is excited about our annual charity golf tournament. We want to show our customers that we really appreciate their business.”

The tournament package includes lunch, 18 holes of golf, unlimited range balls, cart, dinner, plenty of door prizes and lots of fun. Cranston Country Club was designed by Geoffrey Cornish. It is a 18 hole championship course that turns an everyday round of golf into an uncommon experience. At Cranston Country Club you'll appreciate the meticulous attention they give their course.

All proceeds will benefit “The imPOSSIBLE DREAM.” “The imPOSSIBLE DREAM” is a charitable organization based out of Warwick, RI that makes dreams come true for chronically ill children.

This event is held in memory of Benny DiCaprio, '88.

For more information on the tournament, contact Peter Kilkenny at 401-943-1700.



## HMG Marine Hands-On Application Class



We will be putting on a HMG Marine Hands-On Application Class Saturday, August 25<sup>th</sup> at All Paint (Franklin St. Bristol, RI) from 10:00 – 1:00.

We will be covering the Wet-on-Wet Systems, High Build Systems, Epoxy Systems, Above & Below the Waterline, Repairability, the Aluminum Process and much more. This is going to be a hands-on class so you will be spraying all of the products. Bring your respirator and eye protection.



## ENVIRO-PADS™

**DESCRIPTION:** Enviro-Pads™ are boatyard filtration pads manufactured from pure, specially selected celluloses and synthetic fibers. Enviro-Pads™ are excellent for filtration of power washings of antifouling paint. This is a major cost savings solution to a full filtration system.

**RECOMMENDED MARKETS:** All boatyards that are being affected by Clean Water Initiatives.



**Available:  
September 1**

# Bessette Marine Finishes – Aluminum Process

Bessette Marine Finishes used the HMG Aluminum Process on a tower.

The project was started at 12:15. First, HMG Etch Primer was shot with one thin transparent coat over 80 grit scratches. Then, one coat of Polykote AMC Primer Surfacer was sprayed over the top. After the flashed, two coats of Acrythane XSC Matterhorn White were sprayed. The Matterhorn White was accelerated so the tower can be lifted and put on the boat the next day. The project was done at 4:15.



Bare Aluminium

HMG primer



Etch Primer



Polykote AMC Primer



Matterhorn White



Providence Lacquer & HMG Marine would like to thank the following companies for their willingness to give us a chance and we look forward to becoming the preferred choice for years to come.

Alden Yachts  
All Paint  
Amaral Custom Fabrication  
American Wharf Marina  
Ballentine's Boat Shop  
Bessette Marine Finishes  
Blue Star Marine  
Branch Woodworking  
Brewer Sakonnet Marina  
Brewer Yacht Yard at Cowesett

Clear, Carbon & Components  
Diversified Finishes  
Dutch Harbor Boatyard  
Forte Carbon Fiber Products  
Hinckley Yachts  
Hyannis Marina  
J & J Marine Fabricating  
Lighthouse Cove Marina  
Makai, Inc.

Mystic River Marina  
New England Shipyard  
Newport Shipyard  
Parker's Boatyard  
Pleasure Marina  
Seascope Systems  
Seaward Boatworks  
Sheet's Yacht Services  
Steve's Boat Repair



# J & J Marine Fabricating – Non-Skid

J & J Marine Fabricating did a non-skid deck with HMG Acrythane XSC on a 1993 50 plus foot Hatteras.

First, one double coat of HMG Polykote AMC Primer Surfacer was sprayed. They waited 50 – 60 minutes and came back and sprayed one double coat of HMG Stark White Acrythane XSC over the top and they were done. After the 50 – 60 minutes they were able to walk on the primer. The whole project took three and a half hours from start to finish.

This boat is also getting the complete interior redone with HMG K-Type Gloss Varnish.



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## Diversified Finishes – Complete Topcoat Job

Diversified Finished painted “Dorada,” a 53’ Sparkman Stevens Design Wooden Boat for Loughborough Marine Interests. The boat was built in 1929.

First, they sprayed four coats of HMG Polykote MPS 4 + 1 Primer Filler as a high build primer. Then they sanded it back and sprayed three more coats of HMG Polykote MPS 4 + 1 Primer Filler as a finish primer. Then they sprayed 2 coats of HMG Matterhorn White Acrythane XSC topcoat.



## Helpful Products:



**SEM GUIDE COAT BLACK**  
Provides a visual guide to a smooth surface when sanding most primers.



### SMC Bonding Compound

SMC is a very high Fiber Reinforced Bonding Filler for SMC, Fiberglass, Composite and other Rigid Plastics.

Contains carbon fiber to give structural strength to the repair.

Once cured it is easy to shape and sand to a smooth finish.



### USC DURAGLAS

The original, premium all-purpose reinforced body filler. Repairs rusted-out areas, holes, tears and cracks on metal, wood and fiberglass. Combines resin and chopped fiberglass, giving Duraglas superior strength over ordinary plastic fillers. Can also be used with fiberglass cloth to cover large holes in a fraction of the time it takes to weld in a patch. Rustproof and waterproof.



### DOLPHIN GLAZE

Two-component chemical liquid used for the final skimming of a polyester body filler putty repair or for direct application onto minor imperfections on bodywork prior to over painting.

High adhesion to Galvanized, zinc coated steel, cured paint and most plastics.

Can be used on the following surfaces: Bare steel, Galvanized/zinc coated steels, Aluminum and original paint surfaces.



### AMERICAN XG

With superior adhesion, UV resistance and high conformability, XG unwinds and applies smoothly, resists seepage, and removes easily to deliver clean, crisp paint lines. Plus its outstanding moisture resistance makes it ideal for wet sanding or use in humid conditions.

Designed to withstand extreme oven temperatures, XG Refinishing Tape makes quick work of even the largest boat repaint jobs. Once you give XG Refinishing Tape a try, you're sure to stick with it!



**Look**

## Inside MAS Epoxies

All epoxies are not the same. MAS Epoxies careful blend of materials yields non-blushing results plus slight flexibility, an added benefit, which is very important for composite construction of all kind. MAS Epoxies offers a two-part system featuring three “no-blush” blendable hardeners; two blendable resins and a simple 2:1 mix ratio. It is 100% solid and has no VOCs. It's Strong, Simple & Sure!



**MAS Low-Vis Resin** offers some near-perfect features: EASY wet-out of your material, NO VOC's for a better environment, and NO BLUSH when you're done! Whether you're building a high performance boat or a kayak, a motorcycle or an airplane, you can count on MAS to deliver - Strong, Simple and Sure.

MAS Low Viscosity Epoxy Resin can be used in a huge variety of applications including boat hulls and structures, which need to completely exclude moisture, as well as laminating and bonding of nearly all materials. When modified with MAS fillers such as wood powder or Colloidal Silica the resin can be used as a filling and fairing compound with outstanding results.

**F.L.A.G. Resin** is a "medium" body resin specifically designed to perform as an adhesive and structural laminating foundation. The medium viscosity allows for the incorporation of fillers when fairing putties, gluing slurries and filleting systems are required. F.L.A.G. is more reactive than our Low Viscosity Resin when mixed with Medium Hardener. This keeps fillets and fairing from slumping. F.L.A.G Resin is next day sandable when cured at 60 degrees F. and higher with Medium Hardener. F.L.A.G Resin may be used with all MAS Hardeners, however, for filled applications we recommend our Medium Hardener.



**MAS Slow Hardener** is a highly-regarded epoxy resin hardener that's phenol-free with modified amines. When used in conjunction with MAS Epoxy Resin it provides high reactivity and an extended gel time, which allows for controlled and extended application periods. Special features exhibited by this product include blush free surfaces, good ultraviolet stability, smooth finishes in cured films, excellent osmotic resistance, and the ability to cure under high humidity. MAS Slow Hardener is intended for use with MAS Epoxy Resin and can be applied in a diverse range of conditions where increased working time is required. We highly recommend formulations of MAS Slow Hardener when large surfaces are to be coated or laminated.



**MAS Medium Hardener** is a polyamine blend intended for moderate reactivity and resistance to amine blushing. Moderate pot life, gel, and thin film set times provide advantages when filleting and fairing. MAS Epoxy/Medium mixed with thickeners, gels and sets quickly enough to avoid draining and sagging, while still allowing ample flow time for controlled application periods. We recommend this hardener when "overnight" sandability is more important than continuous laminating and open time (as provided by MAS Slow Hardener) MAS Medium will also provide a beautifully smooth void free finish, with great resistance to milking out during application and fogging in critical clear coating applications



The low viscosity of Fast Hardener allows for quick wet-out of the heavy reinforcing fabrics often used in repair applications. **MAS Non-Blushing Fast Hardener** is a room temperature rapid hardener for use with MAS Epoxy Resins. Fast Hardener can also be used as an accelerator for the MAS Slow or Medium Hardeners when customized cure times are required. Appropriate applications for Fast include: bonding hardware, spot filling, and fairing. Additionally, the superior bonding strength of Fast formulas is ideal for high strength secondary bonding applications such as structural tabbing and repair of laminations. The rapid cure time of Fast allows overnight curing in low temperature conditions.

**Colloidal Silica (formerly known as CAB-0-SIL):** For use when an extremely hard solid with high density is needed, i.e. structural bonding, filling and filleting.

**Milled Fibers (1/32" milled fiberglass):** For use when epoxy must fill a void and provide extremely high strength and resistance to cracking (i.e. structural filleting, bonding of hardware, and keel bedding).

**Phenolic Micro Balloons:** For use when low density, light weight sandable paint-ready surfaces are required, i.e. when fairing.

**Wood Flour:** For use when a hard solid for filling and filleting is required





At Providence Lacquer we are committed to your business. We are here to help your business grow. If there are any products that you are interested in please let us know and we will do everything that we can to get it for you.

Also at Providence Lacquer we take education in our industry very serious. Let us know if there are any classes that you would be interested in attending. We can also come right to your shop and certify your employees in HMG Marine, Norton Abrasives, SEM, DeVilbiss, Presta, etc.

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***Coming in the Next Issue:***

- News & Events
- HMG Projects
- CureTek Curing Light
- Much more