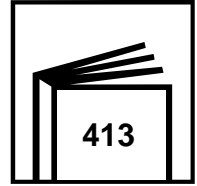




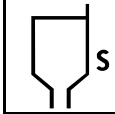


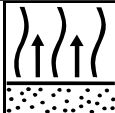

Standex® 1K Primer Filler



Ordering Information:		
3.5 Liter	1K Primer Filler	020 16134
0.4 Liter	1K Primer Filler Aerosol	020 16141

Features:

- ✧ 1K Acid Primer
- ✧ Chromate free
- ✧ Corrosion protection
- ✧ Suitable as a weld-through primer

Working Process: Pretreatment Etch Primer	
Substrates:	
<ul style="list-style-type: none"> ✓ Bare metal-aluminum-galvanized metal, sanded and thoroughly cleaned ✓ Through-hardened 2K Filler, sanded ✓ Sanded, solvent resistant OEM primers used on replacement parts ✓ Repair panel, primed and sanded ✓ Standex polyester substrates, sanded (for adhesion in case of sand-throughs) 	
	For substrate preparation information see Standex Painting System S1!
	50% Standex 2K Thinners
	18-20s / DIN 4mm/ 68°F (20°C)
	1.3 - 1.4 mm 1 coat = 0.6 mil (15 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.
	1.2 - 1.3 mm 1 coat = 0.6 mil (15 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations
	10-15 min / 68°F (20°C)
	Standex 2K Fillers

Standex[®] 1K Primer Filler

Important Technical Remarks:

- Prior to **Standohyd[®]** Basecoat and **Standex** Basecoat, **Standex** 1K Primer Filler can be used on small sand-throughs to bare metal. This procedure does not apply to the **Standex** Lifetime Warranty.
- Do not overcoat with polyester or epoxy products.
- Facilities enrolled in the **Standex** Warranty Program must use **Standex** 2K Filler over **Standex** 1K Primer Filler for Warranty repairs.
- For optimum corrosion protection, use **Standex** Etching Adhesion Primer.
- Suitable as a weld-through primer.

Important Legislative Remarks:

- Please see the appropriate VOC Wallchart for compliance for your area. The values depicted below are “as applied regulatory (highest possible combination)” for the coating. Values have been determined using EPA Test Method 24. Please see the Master Values List for information for information on individual components.

VOC Category	VOC Regulatory	Density g/l	Wt% Volatiles, Water & Exempts	Vol% Water & Exempts
3.5 Liter-Pretreatment Coating	6.1 lbs/gal - 730 g/l	1053 g/l	86.3%	0.1%
Aerosol-California Aerosol Coatings: Auto Body Primer	VOC% = 79% PWMIR = 1.20 gO ₃ 1g	830 g/l	79.4%	0.2%

- Contains acid. May cause eye burns.
- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product's suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.