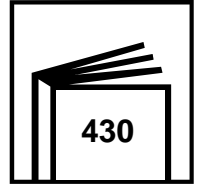


Standex[®] 1K Adhesion Primer Red Brown



Ordering Information:

0.4 Liter (320 g)	1K Adhesion Primer Red Brown (Aerosol)	020 14696
-------------------	--	-----------

Features:

- ✧ Chromate free
- ✧ Suitable as a weld-through primer
- ✧ Corrosion Protection

Working Process: Pretreatment Acid Primer	
Substrates:	
<ul style="list-style-type: none"> ✓ Bare metal-aluminum-galvanized metal, sanded and thoroughly cleaned. ✓ Through-hardened, sanded paintwork ✓ Repair panel, primed and sanded ✓ Standex polyester substrates, sanded ✓ Sanded, solvent resistant OEM primers used on replacement parts 	
	For substrate preparation information see Standex Painting System S1!
	Shake at least 3 minutes before use. 1 coat = 0.6-1.2 mil (15-30 micron)
	Air dry 15-20 min / 68°F (20°C)
	Standex 2K Fillers

Standex[®] 1K Adhesion Primer Red Brown

Important Technical Remarks:

- Suitable as a weld-through primer.
- Do not overcoat with Polyester, Epoxy or **Standohyd** products.
- This product should not be exposed during further sanding process. The pigment may bleed through light and sensitive topcoat colors.
- Facilities enrolled in the **Standex** Warranty Program must use **Standex** 2K Filler over **Standex** 1K Adhesion Primer Red Brown for Warranty repairs.

Important Legislative Remarks:

- This product is exempt in areas outside of California. This product does not meet the California Aerosol Coatings Regulation limitations and is banned for sale to California.

VOC Category	VOC Regulatory	Density g/l	Wt% Volatiles, Water & Exempts	Vol% Water & Exempts
Aerosol-California Aerosol Coatings: Auto Body Primer	VOC% = 86% PVMIR = .68 gO ₃ 1g	769 g/l	86.0%	0.3%

- Contains acid. May cause eye burns.
- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product's suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.