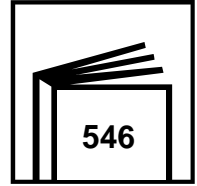


# Standex<sup>®</sup> 2K HS Sealer



Ordering Information:		
1 Liter	2K HS Sealer	020 14025

## Features:

- ✧ Wet-on-wet Sealer for VOC Regulated areas (2.8 & 3.5 lbs/gal)
- ✧ Chromate free

Working Process: Wet-on-Wet System	
<b>Substrates:</b> <ul style="list-style-type: none"> <li>✓ Through-hardened, sanded paintwork</li> <li>✓ Sanded, solvent resistant OEM primers used on replacement parts</li> <li>✓ <b>Standex</b> PE Stoppers/Fillers, sanded and primed</li> <li>✓ GRP, sanded</li> <li>✓ <b>Standex</b> 2K Fillers, sanded</li> </ul>	
	For substrate preparation information see <b>Standex</b> Painting System S1!
	2:1 with <b>Standex</b> 2.1 Hardeners (Fast, Normal, Slow, Extra Slow) potlife 30-60 min/68°F (20°C) (3.5 lbs/gal Sealer limit areas may use 2K Hardeners.)
	10% <b>Standex</b> 2K Thinner or 2.1 Thinner. Please see VOC Wallchart for Thinner options. 14-16 s/DIN 4 mm/68°F (20°C)
	1.3 - 1.5 mm 1 coat = 1.4 mil (35 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.
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	Flash off 30 min/ 68°F (20°C)
	<b>Standocryl</b> 2K VOC Compliant Topcoats

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## Important Technical Remarks:

- Unsanded replacement parts primed with solvent-resistant E-coat primer can be directly with this product after thoroughly cleaned with **Standex** Silicone Remover Antistatic/ **Standohyd** Silicone Remover 0.4 or **Standohyd** Cleaner and a scuff pad.
- Not for isolating TPA paintwork.
- Use a **Standex** Etch Primer on all bare metal for Warranty compliance and adhesion.
- Overcoat **Standex** 2K HS Sealer within 60 min @68°F (20°C). After 60 minutes, 2K HS Sealer must be sanded before overcoating.
- Can be used with 2K Hardeners and 2.1 Thinners for areas where the limit is 3.5 lbs/gal.

## Important Legislative Remarks:

- Please see the appropriate VOC Wallchart for compliance for your area. The values depicted below are “as applied regulatory” for the coating. Values have been determined using EPA Test Method 24. Please see the Master Values List for information for information on individual components.

VOC Category	VOC Regulatory	Density g/l	Wt% Volatiles, Water & Exempts	Vol% Water & Exempts
Primer Sealer 2.8 lbs/gal	2.3 lbs/gal – 279 g/l	1670 g/l	34.6%	19.3%
Primer Sealer 3.5 lbs/gal	3.1 lbs/gal - 372 g/l	1560 g/l	33.1%	7.3%

- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product's suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.