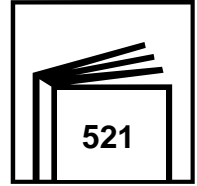



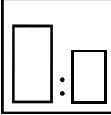
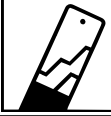


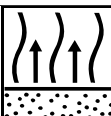

# Standex® 2K Transparent Adhesion Sealer



Ordering Information:		
1 Liter	2K Transparent Adhesion Sealer	020 15048

## Features:

- ✧ **Transparent 2K Adhesion Promoter**
- ✧ **Specialty Coating for unsanded paintwork**
- ✧ **Chromate free**

Working Process: Adhesion Promoter- Specialty Coating	
<b>Substrates:</b> <ul style="list-style-type: none"> <li>✓ Through-hardened, thoroughly cleaned, unsanded painted substrates</li> <li>✓ Unsanded replacement parts primed with solvent resistant E-coat primer can be directly coated with this product after thoroughly cleaning with <b>Standex</b> Silicone Remover Antistatic/<b>Standohyd</b>® Silicone Remover 0.4/<b>Standohyd</b> Cleaner and a scuff pad.</li> </ul>	
	For substrate preparation information see <b>Standex</b> Painting System S1!
	3:1 with <b>Standex</b> 2K Hardeners (05-15, 15-25, 20-30, 25-40, 30-45) potlife 45 min/68°F (20°C)
	30% <b>Standex</b> 2K Fadeout Thinner 11031 (020 11247) 14-16 s/DIN 4 mm/68°F (20°C)
	1.3 - 1.4 mm 1 coat = 0.6 mil (15 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.
	1.2 - 1.3 mm 1 coat = 0.6 mil (15 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.
	15 min /68°F (20°C)
	<b>Standocryl</b> 2K Paints or <b>Standex</b> Basecoat/ <b>Standohyd</b> Basecoat with <b>Standocryl</b> 2K Clears

# Stadox<sup>®</sup> 2K Transparent Adhesion Sealer

## Important Technical Remarks:

- For warranty repairs, pre-prime all bare metal, aluminum and galvanized substrates with a **Stadox** Etch Primer.
- **Stadox** 2.1 Hardeners may **not** be used in this product.
- **Stadox** 2K Transparent Adhesion Sealer may be used as a wet on wet sealer when thinned 20% with 2K Thinners (excluding Thinner 2K 30-45).
- Do not use **Stadox** 2K Smart Blend in this product. Only use **Stadox** 2K Fadeout Thinner 11031 (020 11247) in this product.

## Important Legislative Remarks:

- Please see the appropriate VOC Wallchart for compliance for your area. The values depicted below are “as applied regulatory” for the coating. Values have been determined using EPA Test Method 24. Please see the Master Values List for information for information on individual components.

VOC Category	VOC Regulatory	Density g/l	Wt% Volatiles, Water & Exempts	Vol% Water & Exempts
Primer Sealer	4.6 lbs/gal – 547 g/l	1139 g/l	55.0%	0%
Specialty Coating:Adhesion Promoter	4.9 lbs/gal – 584 g/l	1127 g/l	58.4%	0%

- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product's suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.