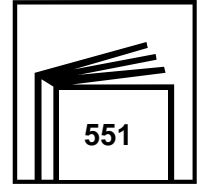


Standocryl[®] 2K Paint



Ordering Information:

Please see current price list for ordering information.

Features:

- ✧ 2K Topcoat with excellent gloss and color retention
- ✧ High mechanical and chemical resistance

Working Process: 2:1 Single Stage System	
Substrates:	
<ul style="list-style-type: none"> ✓ Through-hardened, sanded paintwork ✓ Standex 2K Fillers ✓ Standex 2K Sealers 	
	For substrate preparation information see Standex Painting System S1!
	2:1 with Standex 2K Hardeners (05-15, 15-25, 20-30, 25-40, 30-45) potlife 6 hours /68°F (20°C)
	0-10% Standex 2K Thinner 15-17 s/DIN 4 mm/68°F (20°C)
HVLP	1.3 - 1.4 mm 2 coats = 2.0-2.4 mil (50-60 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.
Approved Transfer Efficiency	1.2 - 1.3 mm 2 coats = 2.0-2.4 mil (50-60 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.
	5-10 min/68°F (20°C) Flash off hand slick between coats.
	Air dry overnight/68°F (20°C) or 25 min/140°F (60°C) panel temperature
	Short wave 8-12 min Medium wave 12-14 min (see Painting System S9)

Standocryl[®] 2K Paint

Important Technical Remarks:

- Fast hardeners and thinners may raise viscosity and shorten pot life.
- Always perform a sprayout to verify color match prior to application.
- **Standocryl** 2K Paint can be mixed with **Standox** 2K Matting Agent Mix 606 (13649). Flash and drying times will be longer.
- **Standox** 2K Plasticiser (15260) can be added. Gloss levels will be higher when mixed with **Standox** 2K Plasticiser. Mix ratio is:

2K Standocryl Plasticised		Mixing Stick F or J.
2	+15%	:1
2K Standocryl	2K Plasticiser	Hardener

Important Legislative Remarks:

- Please see the appropriate VOC Wallchart for compliance for your area. The values depicted below are “as applied regulatory” for the coating. Values have been determined using EPA Test Method 24. Please see the Master Values List for information for information on individual components.

VOC Category	VOC Regulatory	Density g/l	Wt% Volatiles, Water & Exempts	Vol% Water & Exempts
Single Stage Topcoat	4.7 lbs/gal - 563 g/l	997 g/l	57.3%	0%
Elastomeric Matt Coating	4.9 lbs/gal - 592 g/l	1036 g/l	57.8%	0%
Elastomeric Coating	4.6 lbs/gal - 546 g/l	1002 g/l	54.8%	0%

- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product's suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.