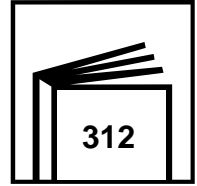


Standex® Etching Adhesion Primer



Ordering Information:		
1 Liter	Etching Adhesion Primer	020 11158*/020 16167
1 Liter	Etching Adhesion Activator	020 11166*/020 16168

* Marked for deletion. Will be replaced in 1st Qtr 2007.

Features:

- ✧ **2K Acid Primer**
- ✧ **Excellent adhesion**
- ✧ **Chromate free**
- ✧ **Outstanding corrosion protection**

Working Process: Pretreatment Etch Primer	
<p>Substrates:</p> <ul style="list-style-type: none"> ✓ Through-hardened, sanded paintwork ✓ Bare metal- aluminum-galvanized metal, sanded and thoroughly cleaned ✓ Standex Polyesters, sanded (for adhesion in case of sand-throughs) <p>Sand and clean repair area thoroughly. For sensitive substrates, carry out a solvent test.</p>	
	For substrate preparation information see Standex Painting System S1!
	1:1 with Etching Adhesion Activator potlife 8 h /68°F (20°C)
	Ready to spray
	1.3 - 1.4 mm 2 coats = 0.32 mil (8 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.
	1.2 - 1.3 mm 2 coats = 0.32 mil (8 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.
	30 min/ 68°F (20°C)
	Standex 2K Fillers

Standex[®] Etching Adhesion Primer

Important Technical Remarks:

- Etching Adhesion Primer must be applied in combination with **Standex** 2K Fillers.
- Do not overcoat with Polyester, Epoxy or **Standohyd**[®] products.
- For aluminum substrates, use only freshly mixed material. After sanding and cleaning the aluminum, prime immediately to prevent oxidation and adhesion failure.
- Overcoat **Standex** Etching Adhesion Primer with a **Standex** 2K Filler within 72 hours. After 72 hours without sanding, re-apply one coat of **Standex** Etching Adhesion Primer and overcoat with a **Standex** 2K Filler.
- Facilities enrolled in the Warranty program must use a **Standex** 2K Filler over **Standex** Etching Adhesion Primer for Warranty repairs.
- Do not add thinners.

Important Legislative Remarks:

- Please see the appropriate VOC Wallchart for compliance for your area. The values depicted below are “as applied regulatory for the coating. Values have been determined using EPA Test Method 24. Please see the Master Values List for information for information on individual components.

VOC Category	VOC Regulatory	Density g/l	Wt% Volatiles, Water & Exempts	Vol% Water & Exempts
Pretreatment Coating 11158	6.5 lbs/gal - 774 g/l	918 g/l	85.7%	0.6%
Pretreatment Coating 16157	6.4 lbs/gal - 764 g/l	874 g/l	83.8%	0.8%

- Contains acid. May cause eye burns.
- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product's suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.