


Working Process: High Quality 2K Refinishing System	
Substrates:	
<ul style="list-style-type: none"> ✓ Bare metal-aluminum-galvanized metal, sanded ✓ Through-hardened, sanded paintwork 	
	For substrate preparation information, please see Standex Painting System S1.
Polyester Stopper: For Galvanized substrates see Substrate Guide.	Standex PE Soft Stopper (TDS 212) Standex Standosoft Fine Plastic (TDS 230) Standex PE Spray Filler (TDS 231)
Primer:	Standex Etching Adhesion Primer (TDS 312) Standex 1K Primer Filler or Standex 1K Primer Filler – Aerosol (TDS 413)
Filler:	Standex 2K Fillers (TDS 521-548)
Topcoat:	Standocryl ® 2K Paints or Standex Basecoat/ Standohyd ® Basecoat with Standocryl 2K Clears

Important Technical Remarks:

- Should the situation arise, the following rules have to be observed for clearcoat application: Application of the first clearcoat is followed by drying and intermediate sanding using P1200/P1500 wet or DA P1200 (dry). Then, apply a second clearcoat. Following the sanding of the first clearcoat, we recommend overnight drying before applying the second application.
- At ambient temperatures above 86°F (30°C) undiluted materials are thinner than under normal working conditions. You may use a larger nozzle and additional coats may be required to obtain proper film build.
- For Tropical areas: Run the spray booth in the spray cycle for 10 minutes first thing every morning. This will help extract the moisture from the booth atmosphere and reduce humidity. Regularly monitor and empty water traps. Check and empty the water separator regularly.

Important Legislative Remarks:

- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
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