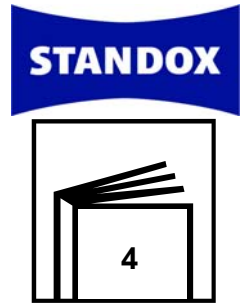



Standex[®] Charts & Systems

Isolating Painting System



Working Process: Isolating Painting System	
Substrates:	<ul style="list-style-type: none"> ✓ Critical Substrates ✓ Thermoplastic Mass Production (TPA) ✓ OEM, soft paint work
	Test with a Standex 2K Thinner. If paint dissolves, it must be removed.
Substrate Preparation:	Sand and clean with a gray scuff pad or wet sand with P800. Rinse with clean water.
Stopper:	Standex Polyester Stoppers (TDS 212/230/231) Through-sanded galvanized areas must be pre-primed with Standex EP Precoat (TDS 931) to maintain corrosion protection.
Sanding:	Featheredge with P400-P600.
Filler:	Standex 2K Nonstop Primer Filler – as an Isolator (TDS 535). - air dry overnight @ 68°F (20°C) or bake at a maximum metal temperature of 120°F (50°C) for a minimum of 60 minutes. - Wet sand with P800. Do not sand through. All sand-throughs must be re-isolated.
Topcoat:	Standocryl[®] 2K Paints or Standex Basecoat/ Standohyd[®] Basecoat with Standocryl 2K Clears - air dry overnight @ 68°F (20°C) or bake at a maximum metal temperature of 120°F (50°C) for a minimum of 60 minutes.

Important Legislative Remarks:

- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
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