


Working Process: Restoration of Old Vehicles	
Substrates:	
<ul style="list-style-type: none"> ✓ Completely remove old paint work. ✓ Bare substrate, sanded or sandblasted 	
	For substrate preparation see Standex Painting System S1.
Primer:	Standex Etching Adhesion Primer (TDS 312) or Standex EP Precoat (TDS 931)
Filler:	Standex 2K Filler, sanded (TDS 521-548)
Stopper:	Standex Standosoft Fine Plastic (TDS 230) Standex PE Spray Filler (TDS 231)
Filler:	Standex 2K Filler, sanded (TDS 521-548)
Topcoat:	Standocryl ® 2K Paints or Standex Basecoat/ Standohyd ® Basecoat with Standocryl 2K Clears

Important Technical Remarks:

- For restoration work: EP Precoat does not have to be overcoated for up to 3 months when a film thickness of 2.0 mil is achieved.

Important Legislative Remarks:

- For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.
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