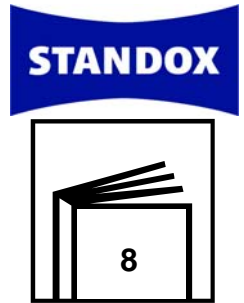



# Standex<sup>®</sup> Charts & Systems

## Blending-in with Standox 2K Topcoat



Working Process: Blending-in with 2K Topcoat	
<b>Substrates:</b> ✓ For preparation of the repair areas, see Painting System S1. Keep the surface for priming with Filler as small as possible.	
<b>Pretreatment/ Cleaning:</b> 	Sand the total fade out area carefully with a dual action sander (DA) with 3M Tizact Fine Finishing Disc P3000 3M 50076 150 mm (optional for small areas with 75 mm disc). Any small dirt inclusions should be removed using Trizact A5 film discs (32 mm) before the actual process begins. For substrate cleaning, see <b>Standex</b> Painting System S1.
<b>Painting:</b>	<ul style="list-style-type: none"><li>• Spray repair/blend areas with <b>Standocryl<sup>®</sup></b> 2K Clears.</li><li>• Mix <b>Standex</b> 2K Smart Blend or 2K Fade-out Thinner 1:1 with Hardened, ready-to-spray <b>Standocryl</b> 2K Topcoat/Clearcoat</li><li>• Final Blend: 3 parts <b>Standex</b> 2K Smart Blend or 2K Fade-out Thinner + 1 part ready to spray <b>Standocryl</b> 2K Topcoat.</li><li>• After through-drying, proceed with polishing process outlined in System 8.1.</li></ul>

### Important Technical Remarks:

- Blending-in with 2K Clearcoats and 2K Standocryl is not an approved OEM repair, nor is it covered under the **Standex** Lifetime Warranty. All warranty repairs require that clearcoat be applied to a suitable break line, i.e., edge to edge.

### Important Legislative Remarks:

- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
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