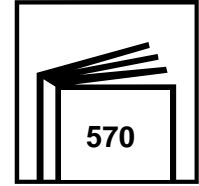


# Standocryl<sup>®</sup> 2K Matt Clear 007



## Ordering Information:

1 Liter	2K Matt Clear 007	020 16163
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## Features:

- ✧ Extremely matt 2K additive
- ✧ Can be mixed with 2K Clears or used alone
- ✧ For small areas and replacement parts
- ✧ Plasticised for plastic substrates

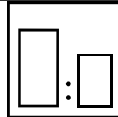
## Working Process: Elastomeric matt clear - additive

### Substrates:

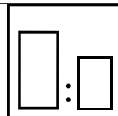
- ✓ Standox Basecoats
- ✓ Standohyd Basecoats



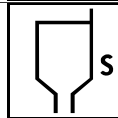
For substrate preparation information see **Standex** Painting System S1!



To be used alone or mixed with **Standex** 2K Clears. See Matting table for examples of mix ratios.



3:1 with **Standex** 2K and 2.1 Hardeners  
Potlife 4 hours @ 68°F (20°C)



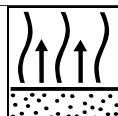
25% **Standex** 2K Thinner  
15-16 s/DIN 4 mm/ 68°F (20°C)



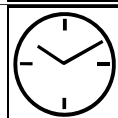
1.3 - 1.4 mm  
2 = 2.0-2.4 mil (50-60 micron)  
Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.



1.2 - 1.3 mm  
2 = 2.0-2.4 mil (50-60 micron)  
Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.



15-20 min/68°F (20°C)  
Flash off between coats and final flash



Bake 45 min/140°F (60°C) panel temperature or  
Air dry overnight/ 68°F (20°C)

# Standocryl<sup>®</sup> 2K Matt Clear 007

Matting Table					
2K Clears	½ Pint	1 Pint	1 Quart	Hardener	Thinner
2K Clear 15-60	25g Clear +225g Matt Clear 007	45g Clear +400g Matt Clear 007	85g Clear +800g Matt Clear 007	3:1w/ 2K Hardener	10-25% 2K Thinners
2K Premium Clear	25g Clear +225g Matt Clear 007	45g Clear +400g Matt Clear 007	85g Clear +800g Matt Clear 007	3:1w/ 2K Hardener	10-25% 2K Thinners
2K HS Clear	20g Clear +230g Matt Clear 007	35g Clear +425g Matt Clear 007	70g Clear +800g Matt Clear 007	3:1w/ 2K or 2.1 Hardeners	10- 25% 2K Thinners
2.1/ 2.1 HS Clear	20g Clear +230g Matt Clear 007	35g Clear +425g Matt Clear 007	70g Clear +800g Matt Clear 007	3:1w/ 2.1 Hardeners	10-25% 2K or 2.1 Thinners

- The degree of flatness or gloss can further be adjusted based on individual requirement.

### Higher Gloss Level

Faster Hardener  
Faster Thinner  
High Viscosity  
Hardener w/ higher solid content  
Higher dry film build  
Force Drying

### Lower Gloss Level

Slower Hardener  
Slower Thinner  
Low Viscosity  
Hardener w/ lower solid content  
Lower dry film build  
Air Drying

### Important Technical Remarks:

- Always perform a sprayout to verify gloss level.
- Standocryl** 2K Matt Clear 007 is suitable to matt small areas or replacement panels.
- Suitable for jambing and underhood application.
- Do not add additional 2K Plasticiser. This product is pre-plasticised.

### Important Legislative Remarks:

- Please see the appropriate VOC Wallchart for compliance for your area. The wallchart will reflect appropriate VOC for BC/CC methodology. The values depicted below are “as applied regulatory” for the coating alone. Values have been determined using EPA Test Method 24. Please see the Master Values List for information for information on individual components.

VOC Category	VOC Regulatory	Density g/l	Wt% Volatiles, Water & Exempts	Vol% Water & Exempts
Elastomeric Matt Clear Coat				
2K Hardeners	4.8 lbs/gal - 571 g/l	1011 g/l	57.3%	0%
2.1 Hardeners	3.9 lbs/gal - 467 g/l	1043 g/l	58.2%	8.0%

- For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product's suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.