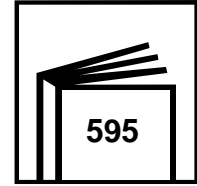




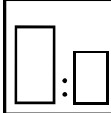
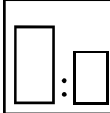


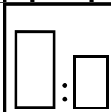
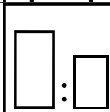


Standex® 2K Matting Agent Mix 606



Ordering Information:		
1 Liter	2K Matting Agent Mix 606	020 13649

Features:

- ✧ 2K additive to matt 2K HS Standocryl and 2K Standocryl.

Working Process: Reduced Gloss System for 2K HS Standocryl	Working Process: Reduced Gloss System for 2K Standocryl
<p>Substrates:</p> <ul style="list-style-type: none"> ✓ Standex 2K Filler, sanded ✓ Standoflex 2K Plastic Primer Surfacer ✓ Through-hardened, sanded paintwork 	<p>Substrates:</p> <ul style="list-style-type: none"> ✓ Through-hardened, sanded paintwork ✓ Sanded, solvent resistant OEM primers used on replacement parts ✓ Standex Primers ✓ TPA and critical substrates ✓ Standex Polyesters, sanded
 For substrate preparation information see Standex Painting System S1!	 For substrate preparation information see Standex Painting System S1!
 1:1 with 2K HS Standocryl	 80% with 2K Standocryl
 Stir this mixture before the addition of hardener.	 Stir this mixture before the addition of hardener.
 3:1 with Standex 2K Hardeners or 2.1 Hardeners 20-25s/ DIN 4 mm/ 68°F (20°C)	 3:1 with Standex 2K Hardeners or 2.1 Hardeners 20-25s/ DIN 4 mm/ 68°F (20°C)
 See 2K HS Standocryl TDS.	 See 2K Standocryl TDS.

Influencing Gloss Level Factors

Higher Gloss Level

- Faster Hardener
- Faster Thinner
- High Viscosity
- Hardener w/ higher solid content
- Higher dry film build
- Force Drying

Lower Gloss Level

- Slower Hardener
- Slower Thinner
- Low Viscosity
- Hardener w/ lower solid content
- Lower dry film build
- Air Drying

The gloss level can be influenced by different hardeners, drying times and film thickness or with the addition of the Matting Agent from 20-100% (HS System).

Stadox[®] 2K Matting Agent Mix 606

Matting 2K HS Standocryl[®]

Mixing Ratio (% by weight)		Approximate Gloss Level (GL) in % According to DIN 67530*	
<u>HS System</u>	<u>MIX 606</u>	<u>20° Angle</u>	<u>60° Angle</u>
90	10	75 GL	90 GL
80	20	60-70 GL	85 GL
70	30	35-65 GL	75-85 GL
60	40	10-55 GL	50-80 GL
50	50	4-20 GL	25-65 GL
40	60	1.5-3 GL	8-22 GL
30	70	0.5-1.5 GL	4 GL
20	80	1 GL	1-2.5 GL

Depending on color shade. Mixing bright colors with Stadox[®] 2K Matting Agent MIX 606 influences the gloss level more than observed with dark colors. The gloss level can also be influenced by other factors, please refer to table "Influencing gloss level factors".

Matting 2K Standocryl[®]

Mixing Ratio (% by weight)		Approximate Gloss Level (GL) in % According to DIN 67530*	
<u>MS System</u>	<u>MIX 606</u>	<u>20° Angle</u>	<u>60° Angle</u>
90	10	65-80 GL	90 GL
80	20	40-65 GL	80-85 GL
70	30	25-45 GL	75-85 GL
60	40	10-35 GL	50-80 GL
50	50	5-15 GL	25-65 GL
40	60	2-15 GL	8-22 GL
30	70	1.5-5 GL	4 GL
20	80	1 GL	1-2.5 GL

Depending on color shade. Mixing bright colors with **Stadox** 2K Matting Agent MIX 606 influences the gloss level more than observed with dark colors. The gloss level can also be influenced by other factors, please refer to table "Influencing gloss level factors".

Important Technical Remarks:

- Do not use this product in 2K Clears. Use **Standocryl** 2K Matt Clear 007.
- Add the matting agent according to the formula.
- This product is pre-plasticised. Do not add 2K Plasticiser or 2K **Standocryl** Matt Clear 007.

Important Legislative Remarks:

- Please see the appropriate VOC Wallchart for compliance for your area. Please see the TDS for or 2K or 2K HS **Standocryl** for specific regulatory information when mixed with this product.
- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product's suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.