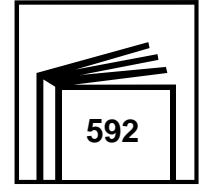


Standex[®] 2K Plasticiser



Ordering Information:		
1 Liter	2K Plasticiser	020 15260

Features:

- ✧ Universal plasticiser for all MS and HS Topcoat systems
- ✧ Also suitable for Standox 2K Fillers
- ✧ High, long term elasticity

Working Process: Elastic Additive				
Substrates:				
<ul style="list-style-type: none"> ✓ Standox Basecoats ✓ Standohyd Basecoat 				
	For substrate preparation information see Standex Painting System S1!			
	Topcoats:			
	2	+15-30%	:1	
	2K Topcoats	2K Plasticiser	Hardener	
Note: Up to 30% Standox 2K Plasticiser may be added for extremely flexible plastic parts.				
OR				
	Primers:			
Standex 2K Nonstop Primer Filler/ 2.1 Filler/ 2K HS System Filler				
Best results are achieved when using Standex 2K Nonstop Primer Filler. Mixing ratio is:				
MIXING STICK "N" or "O"	3	+15%	:1	+10-15%
	2K Nonstop	2K Plasticiser	Hardener	2K Thinner
See Plastic System or TDS 535.				
*If Standex 2.1 Filler is used, mix with 30% 2K Plasticiser. Mix ratio is:				
MIXING STICK "G" or "K"	2	+30%	:1	+10-15%
	2.1 Filler	2K Plasticiser	Hardener	2K Thinner
Apply a maximum of 2 coats (approx. 3 mil) before sanding.				
* If Standex 2K HS System Filler is used, mix with 30% 2K Plasticiser. Mix ratio is:				
MIXING STICK "G" or "K"	2	+30%	:1	
	2K HS System Filler	2K Plasticiser	Hardener	
Apply a maximum of 2 coats (approx. 3 mil) before sanding.				
	Mix Standex 2K Topcoat or Standex 2K Filler according to the appropriate TDS.			

Standex[®] 2K Plasticiser

Important Technical Remarks:

- Do not store 2K Fillers which are plasticised. Only mix prior to use.
- To optimize the sanding properties the **Standex** 2K Fillers should be dried 45 min/ 140°F (60°C) panel temperature.
- Do not use **Standex** 2K Plasticiser in Basecoat. If additional flex is needed, add 15% Hardener.
- Pay close attention to proper flash off times before baking to avoid solvent popping.
- Always add plasticiser before the addition of hardener.

Important Legislative Remarks:

- Please see the appropriate VOC Wallchart for compliance for your area. This product is used in various products. The values for the coating are listed in the corresponding TDS for the Core product.
- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product's suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.