

Standex® PE Soft Stopper



Ordering Information:		
2 kg	PE Soft Stopper	020 15153
50 g	Hardener Paste	020 14262

Features:

- ✧ Multi-purpose polyester body filler
- ✧ Universal applications
- ✧ Easy to sand
- ✧ Especially suitable for infrared drying
- ✧ Suitable for steel, GRP and aluminum

Working Process: Coarse and Fine Body Filler	
Substrates:	
<ul style="list-style-type: none"> ✓ Through-hardened, sanded paintwork ✓ Bare steel, GRP and aluminum, sanded ✓ Galvanized substrate, pre-primed with Standex EP Precoat ✓ Through-hardened Standex 2K Fillers, sanded 	
	For substrate preparation information see Standex Painting System S1!
	2-3% Standex Hardener paste potlife 4-5 min/68°F (20°C)
	Apply stopper.
	15-20 min/ 68°F (20°C)
	Short wave 2-3 min Medium wave 5-7 min (see Painting System S9)
	Dry sand P180-P230
	Standex Primers and Primer Fillers

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Important Technical Remarks:

- Do not apply over Etch Primers, 1K Primer Fillers or critical substrates. A critical substrate is any substrate that fails a 2K solvent test and will affect adhesion.
- Do not apply at temperatures below 41°F (5°C)
- Mix the 2-3% **Stadox** Hardener Paste with the stopper well. Mix correctly to avoid staining of the topcoat finish.
- Through-sanded galvanized areas must be pre-primed with **Stadox** EP Precoat to maintain corrosion protection.

Important Legislative Remarks:

- This product is not regulated under air quality regulations. Please see the **Stadox** MSDS or Master Values List for any product related value information.
- Hardener paste contains organic peroxide and is corrosive. If Hardener paste comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact, irrigate copiously with a 2% aqueous sodium carbonate solution or water and seek medical advice.
- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
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