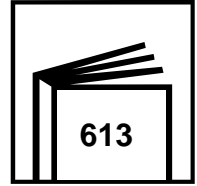


Standex® Basecoat Colorless



Ordering Information:		
1 Liter	Basecoat Colorless	020 11514
2.5 Liter	Basecoat Colorless	020 16150

Features:

- ✧ Ready to spray
- ✧ Provides easy blending of basecoat

Working Process: Uniform Finish Blender -Blending-in with Basecoat	
Substrates:	
✓ Prepare new panels as usual, see painting System S1.	
	Sand the repair area for application of Standex Basecoat with P800. Sand surrounding blend areas with P1200-P1500 (wet or dry). Then, finish the entire surface with a gold scuff pad in conjunction with Standohyd ® Sanding Paste. (14670). Trizact P1000 may also be used. For substrate preparation information see Standex Painting System S1!
	Spray 1-2 coats of Standex Basecoat Colorless onto the entire area.
	Dilute Standex Basecoat to 17s/DIN 4 mm or mix ready-to-spray Standex Basecoat 2:1 with Standex Basecoat Colorless. Reduce spray pressure to 15-25 psi (1-1.5 bar). Use the droplet technique, if necessary.
	Lightly spray boundary area.
	15-25 psi Droplet technique
	Standocryl 2K Clears

Standex[®] Basecoat Colorless

Important Technical Remarks:

- **Standex** Basecoat Colorless can be mixed with read-to-spray **Standex** Basecoat.
- Can be thinned up to 10% with MSB Thinner if slower flash off is desired.
- **Standex** Basecoat Colorless (Hardened 15% with **Standex** 2.1 or 2K Hardeners) can be applied over **Standohyd** Basecoat to interior compartments to achieve the desired uniform matt finish.

Important Legislative Remarks:

- Please see the appropriate VOC Wallchart for compliance for your area. The values depicted below are “as applied regulatory” for the coating. Values have been determined using EPA Test Method 24. Please see the Master Values List for information for information on individual components.

VOC Category	VOC Regulatory	Density g/l	Wt% Volatiles, Water & Exempts	Vol% Water & Exempts
Uniform Finish Blender (alone)	4.6 lbs/gal - 548 g/l	1399 g/l	43.5%	0.1%
Mixed 2:1 with Standex Basecoat	6.7 lbs/gal - 801 g/l	2008 g/l	87.7%	0.1%
Matt Finish Hardened 15% with 2K Hardeners	4.5 lbs/gal - 545 g/l	1285 g/l	44.4%	0%
	2.1 Hardeners 4.2 lbs/gal - 506 g/l	1372 g/l	45.0%	5.2%

- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product’s suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.